

GENSET MODEL
SGM 2625PH / 2875SH

STERLING
GENERATORS (P) LTD
(A Shapoorji Pallonji Company)



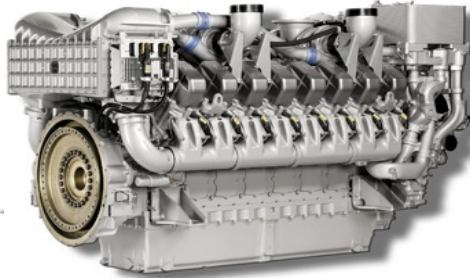
Powered by



ENGINE MODEL : 20V4000G23

ALTERNATOR : Leroysoner / Stamford

GENSET RATING with HE Cooled



Prime - kVA/kWe

Standby - kVA/kWe

50 HZ

2625/2100

2875/2300

FEATURES

MTU Diesel Engines

MTU history dates back to 19th century
Headquartered in Freidrichshafen, Germany
Global presence with superior technology
Wholly owned subsidiary of Daimler-Chrysler untill 2006
Now part of TOGNUM group

About Sterling Generators

A Shapoorji Pallonji Company
One of the **largest integrated genset manufacturing facility** in Asia with separate EOU & DTA unit
Facilities to test upto 3000 kW on 415V, 3.3 kV, 6.6 kV & 11 kV
Inhouse acoustic enclosure and control panel (LT/HT/C&R) manufacturing
Nationwide installation and network for Sales and Support

MTU Powered Sterling Gensets

Sterling provides the range of MTU powered gensets which are recognized globally for reliability, better efficiency and eco-friendliness
Gensets are designed and tested as per MTU guidelines
Single window responsibility for Sales, Service and Spares
Genset Warranty : Standard 1 year with Unlimited hours of operation

The MTU 4000 series diesel engines are turbocharged and Air-to-Water charge cooled, 20 cylinder 'V-90°' configuration. Their premium features like full authority electronics are achieved by complete digital electronic governor (ADEC). Proven Common Rail Direct Injection (CRDI), Electronically controlled unit fuel injection system provides economic and durable power resulting in exceptional fuel consumption, low emissions meeting global norms and single step block load acceptance.

Rating Definitions

Performance based on ISO 8528/1, ISO 3046/1, BS 5000

Prime Power : Variable load not exceeding 75%. Overload of 10% permitted for 1 hour in every 12 hour of operation

Standby Power : 85% load factor with a maximum of 500 hours running per year



ISO 9001:2000

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ENGINE TECHNICAL SPECIFICATIONS

Description	Units	50 HZ
Manufacturer		
Type		MTU 20V4000G23
Cylinder arrangement	Vec	Turbocharged, Air-to-Water cooling
Displacement	Litres	20
Bore and stroke	MM	95.4
Compression ratio	Ratio	170 X 210
Rated speed	RPM	16.5 : 1
Altitude capability above MSL	Mtrs	1500
Lube oil & filter change period	Hours	500
Minimum continuous load	%	20
Piston speed	Mtrs/Sec	10.5
Engine kW at rated RPM	kW (HP)	2200 kW (2750 HP)
Fuel stop power as per ISO-3046	kW (HP)	2420 kW (3025 HP)
Frequency regulation, steady state	%	+/- 0.25
BMEP	kPa	1850
Governor type	-	Electronic, Isochronous (Droop adjustable to 4%)
Governor class	-	ISO 8528-5, better than Class G3
Engine overspeed shutdown	RPM	1800
Exhaust System		
Exhaust gas flow	m3/min	408
Exhaust gas temperature	Deg C	500
Exhaust back pressure - Design value/Maximum	mbar	30/85
Fuel System		
Type of injection		CRDI with Electronic Unit Injection
Fuel supply flow - Max	LPM	17/7
Fuel temperature at fuel inlet - Max	Deg C	55
Fuel pressure at return - Max	Bar	0.5
Maximum suction head at pump inlet	Mtrs	2.5
Fuel filter filtration capacity - Secondary	Microns	5
Fuel filter pressure differential - Max	Bar	1
Lube Oil System		
Total system capacity	Litres	390
Normal lube oil pressure	Bar	6
Normal lube oil temperature	Deg C	88 - 98
Lube oil differential pressure	Bar	1.5
Lube oil filter filtration capacity	Microns	12
Recommended lube oil grade		API-CI4
Heat Balance @ 100% Load		
Energy to coolant	kW	870
Energy to charge air cooler	kW	300
Energy to radiation	kW	105
Combustion/Air Intake		
Combustion air flow	m3/min	156
Charge air pressure	Bar	2.3
Air filter	Type	Dry paper type - 4 Nos.
Coolant System		
Total system capacity	Litres	260+200
Cooling sytem operating pressure	Bar	2.5
Normal Coolant temperature - HT/LT	Deg C	100/55
Coolant flow - HT/LT	m3/Hr	83/29
Coolant pump inlet pressure - Min/Max	Bar	0.5/1.5
Cooling system ambient capability	Deg C	50
Recommended coolant		MTU extended life coolant
Engine Electrical System		
Type		24V negative earth
Charging alternator volts / Current	VDC / Amps	28 / 70
Starter power	kW	2X9

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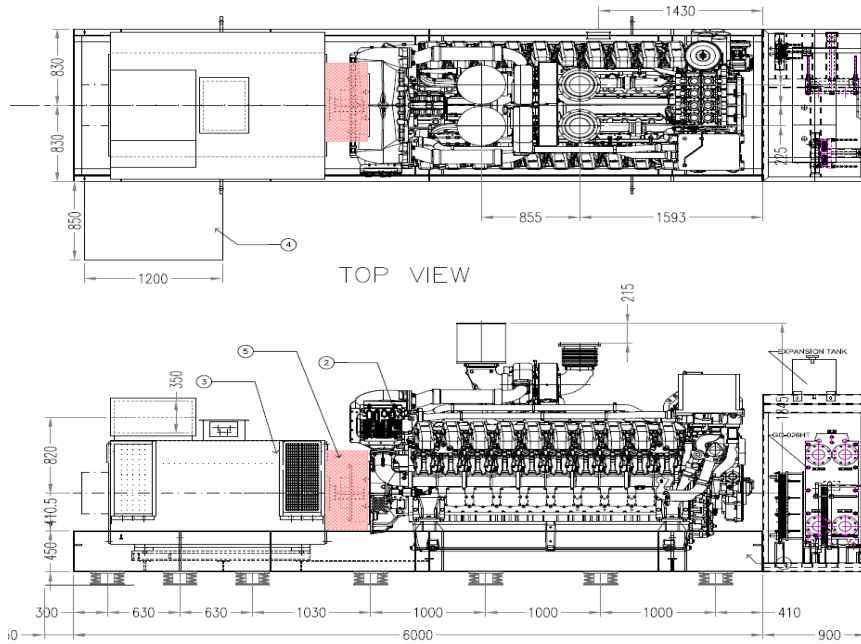
Genset Controllers

SGDF-C2		SGDF-C3	
SGDF-C2 : AMF Controller (Standard Supply)		SGDF-C3 Automatic Genset Controller (Optional).	
<p>Features: Auto Start /Stop. Local & Remote Start/Stop Engine Parameters Reading via CANBUS. Genset Breaker and Mains Breaker Control. Easily accessible. MODBUS for BMS connectivity.</p> <p>Display Engine Parameters Running Status Event Recording Fault Code Display Hourmeter Voltage, Current, Hz, KW, KVA, Pf and KVAr Breaker Status Service Timer Indication Real Time Clock for Time and Date</p> <p>Protection Under Voltage / Over Voltage Under Frequency / Over Frequency Reverse Power Over Current Engine Protections</p>		<p>Features: AMF & Synchronising Controller Synchronising up to 16 Genset each with individual controller Momentarily Mains paralleling Auto load sharing Load dependent start /stop Load limiting Device Mains power export Simple Logic configuration tool Need based Priority change over / power management (Programmable) Genset Breaker and Mains Breaker Controller Auto Start / Stop Local & Remote Start/Stop Eng. parameters & protections reading via CAN bus Easy accessibility Modbus for BMS connectivity Utility software for PC interface Grid Paralleling (SGDF-C4 mains Optional)</p> <p>Display Engine parameters Running Status Event Recording Fault Code display Service Timer Indication Hour Meter, Real Time Clock for time and Date Voltage, Current, Hz, KW, KVA, Pf and KVAr Breaker Status Synchronous Scope</p> <p>Protection Engine Protections Under voltage / over voltage (27/59) Under frequency/ over frequency (81) Reverse power (active and re-active) (32) Over Current (2 Level) (51) Peak Current (50) Loss of excitation (40) Current unbalance (46) Voltage asymmetry (47)</p>	

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Sterling Standard Scope of Supply	OPTIONALS
Basic Engine Cylinder block Flywheel housing - SAE 00 High inertia flywheel - SAE 21 Oil pan Forged crankshaft & connecting rods Valve rotators (Rotocap) Four-valve per cylinder, Individual cylinder head Aluminium Pistons Piston cooling via oil spray nozzle Dry exhaust manifolds Vibration damper Mounted air filter All necessary on-engine air, exhaust, coolant, fuel and oil pipework	Engine Jacket water heater - 110V/240V Lube oil heaters Dual electric starters Critical Silencers Additional Manuals
Starting System Electric starter, dual Battery charging alternator, V-belt driven - 28VDC, 100 A, 2 pole Battery, Battery stand & Leads Engine wiring harness and sensors	Control Panel Standard Breaker Panels Remote Annunciators AMF Panel Auto/Manual Synchronising Panel Auto Load Sharing/Load dependant Panel IP 54/55 Enclosure Isolator Panel Project Specific/Custom built Panels H T Panels for 1000 kVa & above ratings L T Distribution Boards PCC/MCC Panels PLC Panels
Fuel System CRDI fuel system with High and Low pressure pumps Electronically controlled fuel injection with high pressure lines Fuel pressure accumulator Fuel cooler Fuel priming pump for initial system filling and venting Engine standard version for fuel consumption-optimized operation Secondary Fuel Filter Fuel Water Separator	Alternator Space Heaters RTD/BTD with Scanners Oversized alternator IP 54/55 Enclosure HT Alternators - 1000 kVa & above PMG Differential CT mounted on alternator Different cooling options
Lube Oil System Forced-feed lubrication system with piston cooling Lube oil circulation pump with safety valve Lube oil multi-stage filter Lube oil heat exchanger Oil filler neck and oil dipstick for measurement on non-running engine Closed crankcase venting system	Others Cap Type Acoustic Enclosure Additional Spare Parts Manuals Additional O&M Manuals Ni-cad Starting Batteries & Chargers Fuel level sensors Lube Oil Priming Pump - Electric/Manual Heavy Duty Air Cleaners Soot Arrestors Exhaust Scrubbers
Combustion Air System Exhaust turbochargers with insulation Intercooler Exhaust flexible bellows - 2 nos. Exhaust Silencers - Residential Set of dry-type air filters with contamination indicator	Containerized Genset in 40 Feet Container Duplex fuel pre - filters Multi spring vibration Isolators
Cooling System Coolant circulation pump for jacket water and afrter cooler Coolant thermostat for jacket water cooling system Coolant thermostat for charge air cooling system Heat Exchanger - Plate type	Genset Controllers SGDF-C1 Controller - Digital display module SGDF-C3 Controller - Auto Syn Module SGDF-C4 Mains Controller - For Grid Paralleling PLC based load management system
Engine Mounting Set of engine mounting brackets at engine free end and driving end Resilient engine mounts (Rubber Elements) on engine free end and driving end Alternator mounts (Rubber Elements)	
Genset Management System - SGDF-C2 (Supplied as standard) Electronic controller for indicating genset parameters Emergency stop push button Genset monitoring and display of Engine-alternator operating parameters and alarms Genset protection against critical operating parameters - Automatic start sequence control - Acquisition and display of plant-related measuring data - Communication with an external system	
Generator 415 Volts, 50 HZ, 1500 RPM, 4 pole, Single BEARING, 3 phase connected with IP23 protection. Alternator conforms to IS-4722 or equivalent	
Paintwork Standard paintwork, single-coat, water-based	
Documentation Standard Factory test report Engine alternator test certificate Warranty certificate Set of standard operating and maintenance documentation & Spare parts manual	

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WEIGHT	20765 KG. (APPROX.)	
6	FUEL PRE FILTER	SGPL
5	COUPLING GUARD	SGPL
4	PANEL	SGPL
3	ALTERNATOR	DSG B6 L1/4
2	ENGINE	MTU 20V 4000 G23
1	BASE FRAME	SGPL
PART NO.	PART NAME	RATING/MODEL
		2500 KVA

Approved Enclosure		STD Open Generator	
Length	13500	Length	6900
Width	4000	Width	1660
Height	4000	Height	2390
Weight in Kgs (Wet)	27000(apprx.)	Weight in Kgs (Wet)	20765(apprx.)

Head Quarters Sterling & Wilson Powergen (P) Ltd., 8, Sundaram Estate Govandi Station Road Govandi East Mumbai - 400 088 Tel : 022 - 2552 6100 Fax : 022 - 2552 6200 Website: www.sterlinggenerators.com	Works Sterling Generators (P) Ltd., Survey No. 59, 343/1 Village kala, Kherdi, Khanvel Silvassa 396230 U.T. of Dadra & Nagar Haveli Tel : 0260 - 2677408 / 419 Fax : 0260 - 2677408 E-Mail : silvassa@sterlinggenerators.com
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Marketing & Support offices			
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BRANCHES			
Hyderabad Chennai Coimbatore	Jaipur Chandigarh	Bhubaneshwar	Baroda Pune

Authorized Dealer

Technical specifications are subject to change from time to time due to Design improvements without notice	July 2009
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